

ENGINEERING CHANGE NOTICE NO. 03698				SHEET 1 OF 1	
DWG NO. 647.0300		REV: N/C	PREPARED BY B. PETERS	DATE: 11/14/12	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
DWG TITLE: CHANNEL					
APPROVED BY:	ENGR <i>[Signature]</i>	MFG	QC <i>[Signature]</i>	EFF. NEXT ORDER	
REASON:		ECR: D-12-016			
ADDED ALTERNATE MATERIAL.					

IS

△ MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9
ALTERNATE: 7075-T6511 ALUMINUM PER AMS-QQ-200/11

SHEET 1, ZONE A2 IS:

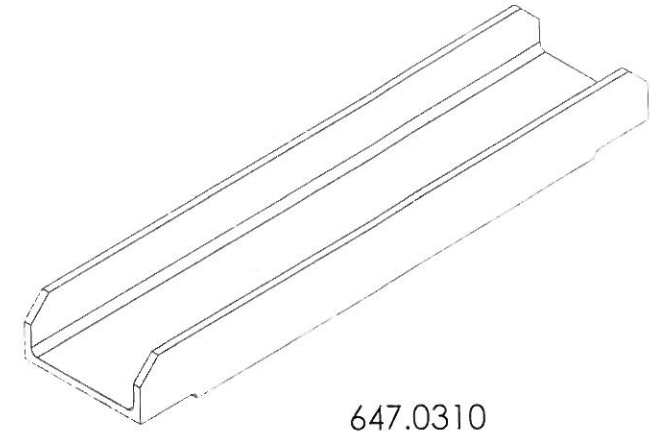
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> RFMS <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRU <input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION PP1		N/C
N/C	INITIAL RELEASE	05/05/09	P. BRAVO

NOTES:

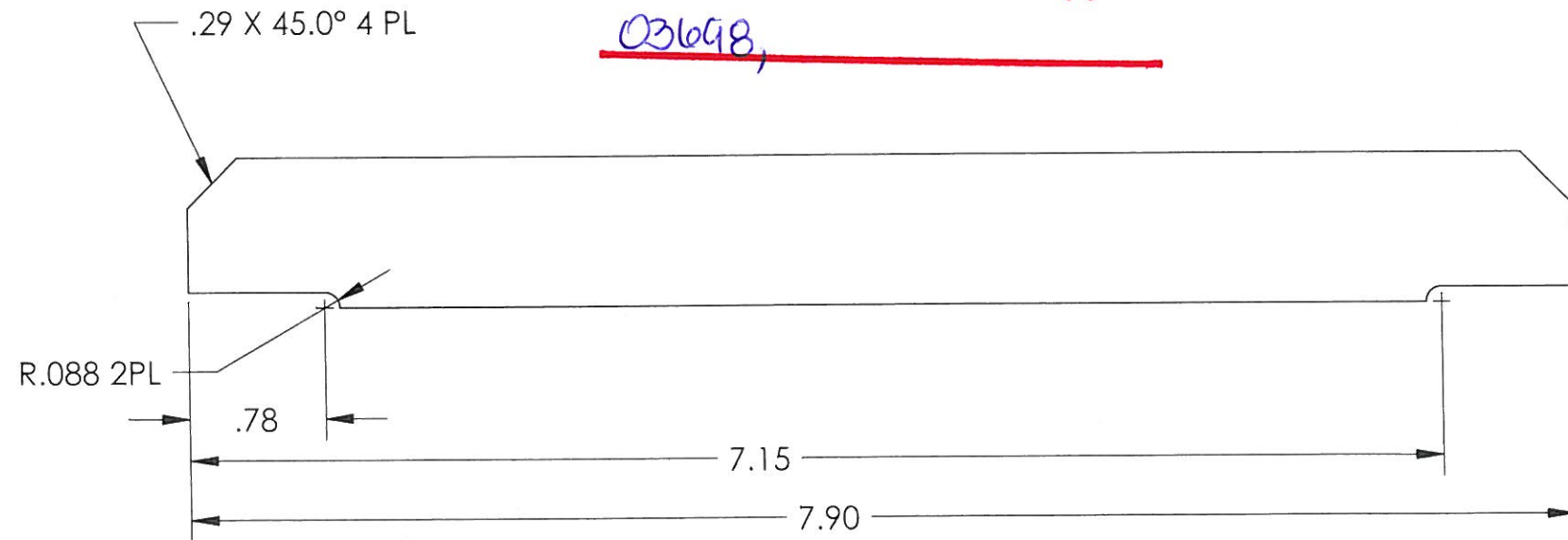
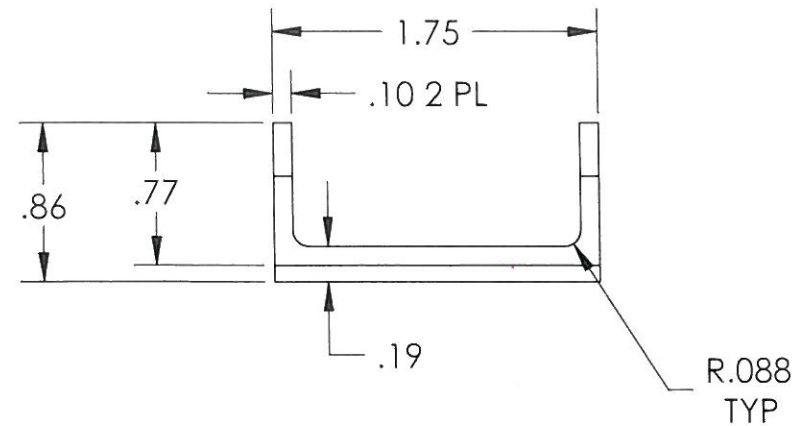
- 1 MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER; PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



647.0310

UNINCORPORATED ECN(s)

03698,



			647.0310	CHANNEL				1	2
		FIND #	PART NO.	DESCRIPTION				MAT'L	SPEC
QTY			PARTS LIST						
NEXT ASSY (S)			ORIGINAL DATE (MO-DA-YR)		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300				
646.9500			DRAWN BY						
			J JACKSON						
			P BRAVO						
			DRAWING APPROVAL		CHANNEL				
			P BRAVO						
			05-05-09		647.0300				
			CONTRACT NO.						
			UNLESS OTHERWISE SPECIFIED		SCALE NONE				
			DIMENSIONS ARE IN INCHES						
			TOLERANCES ARE						
			2 PLACE DECIMALS ± .01						
			3 PLACE DECIMALS ± .005		SHEET 1 OF 1				
			ANGLES ± .5°						